

# XD-M<sup>®</sup>/XD-M<sup>®</sup> ELITE BARREL REMOVAL

**NOTE: FIELD STRIPPING PROCEDURES ON THE XD-M<sup>®</sup>/XD-M<sup>®</sup> Elite ARE THE SAME REGARDLESS OF CALIBER.**

**Before performing any cleaning or maintenance, make sure the firearm is completely unloaded (this includes the magazine and chamber). Wear eye protection.**

**ALWAYS REMEMBER THE FIREARM IS ABLE TO FIRE WITH OR WITHOUT THE MAGAZINE IN PLACE.**

1. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
2. Remove magazine and unload firearm.
3. Draw back the slide to the rear stop position and lock it open, pushing up the slide stop lever (Figure 1).
4. Visually inspect the chamber to confirm the firearm is unloaded.
5. Rotate the disassembly lever clockwise to a vertical 12 o'clock position (Figure 2).
6. Firmly grip slide and pull to the rear to release the slide stop lever (Figure 3). Maintain firm grip on slide and allow the slide to slowly move forward until the spring tension is released.

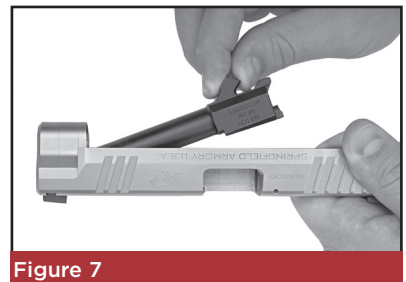
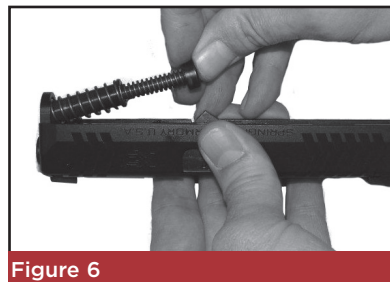
 **Caution: Remember slide is under spring tension, maintain control.**

7. Move the complete slide assembly forward and off the frame (Figure 4).
8. Remove the recoil system from the slide (5.25" Figure 5)(4.5" & 3.8" Figure 6).

 **Caution: The 5.25" is a Non-Captive Recoil Spring System. Spring is under tension. Maintain control.**

9. Remove the barrel from the slide (Figure 7).

**The firearm is now fully field stripped and ready for cleaning.**



 **WARNING** Further dismantling is not necessary and should only be done by Springfield, Inc. or a qualified pistolsmith.

 Safety and instruction manuals are available from Springfield, Inc.

 Always wear eye and ear protection when using any firearm.

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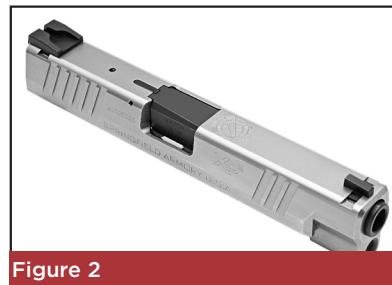
**NOTE: REASSEMBLY PROCEDURES ON THE XD-M<sup>®</sup> ARE THE SAME REGARDLESS OF CALIBER.**

**CAUTION:** Never allow live ammunition in the area while you are maintaining your firearms.

1. Install barrel into slide (Figure 1) insuring that the top of the chamber of the barrel is flush with the top of the slide (Figure 2).
2. Reinstall the recoil system insuring it is properly aligned (5.25" & 4.5" - Figure 3) (3.8" - Figure 4).

**NOTE: IMPROPERLY ALIGNED RECOIL SYSTEM OR BARREL POSITION WILL CAUSE REASSEMBLY PROBLEMS. NEVER FORCE SLIDE ASSEMBLY ONTO FRAME.**

3. Install the slide assembly onto the frame (Figure 5).



**WARNING** If you decide to disassemble your Springfield Armory<sup>®</sup> firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent pistolsmith.

 Safety and instruction manuals are available from Springfield, Inc.

 Always wear eye and ear protection when using any firearm.