

## INSTALLATION INSTRUCTIONS



Make certain the firearm is

unloaded magazine removed and chamber is clear

The SA LevAR charging handle is designed to work with any mil-spec style AR 15/M4 platform.

- Remove the bolt carrier group and charging handle as described in your particular firearm's operators manual.
- 2. Install the LevAR and bolt carrier group following the procedure outlined in your operators manual.
- Test without ammunition by manipulating the LevAR
  to its rearward most position several times to
  ensure smooth functioning. The LevAR operates
  just like any standard charging handle. If abnormal
  resistance is encountered ensure that the
  components were installed properly as described
  in the manual.
- 4. Installation is now complete.



SCAN QR CODE TO WATCH VIDEO INSTRUCTIONS
SEF REVERSE SIDE FOR OPERATION INSTRUCTIONS

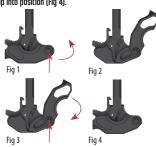
## **OPERATION INSTRUCTIONS**

When the arm is not deployed the LevAR operates in the same manner as a standard GI style charging handle.

The LevAR incorporates a deployable arm that assists in removing a lodged cartridge case and or acts as an ambidextrous method to charge the rifle. To deploy the arm simply depress and hold the button on the top right of the unit and rotate the arm outboard in a counterclockwise motion (Fig 1).

Once the arm starts to deploy release pressure on the button and continue to rotate the arm until it stops and the button snaps back up into position (Fig 2).

To close the arm make sure the LevAR is in the forward [closed] position. Depress and hold the button at the top right of the unit and rotate the arm inboard in a clockwise motion [fig 3]. Once the arm starts to fold, release the pressure on the button and continue to rotate the arm until it stops and the button snaps back up into position [Fig 4].



## TO REMOVE A LODGED CARTRIDGE CASE:

- 1. Remove the magazine.
- 2. Keep muzzle pointed in a safe direction.
- 3. Deploy the arm.
- Grasp the arm firmly and retract the LevAR completely rearward in one swift motion, the cartridge/case will be removed from the chamber and ejected through the ejection port.
- 5. Release the arm and allow the bolt carrier to go home.
- 6. Close the arm as outlined above.
- Inspect and if needed, clean the chamber to remove any debris that may have caused the malfunction as outlined in your operators manual. Out of spec ammunition can also be removed in this manner.
- 8. The rifle is now ready to return to service.

Copyright 2021.

Contents property of Springfield, Inc. All rights reserved.
21831 Patent Information: sa.ip.com